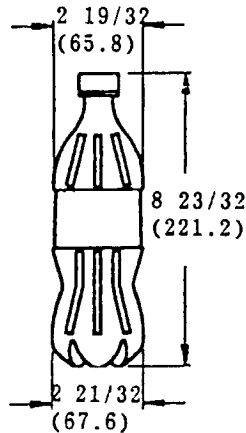


500 ml PET COCA-COLA CONTOUR BOTTLE SHIMMING S005.1

Models Affected: 440 and 276 Series 90 Venders Only.

Reason: To supply a set-up to vend the 500 ml PET Coca-Cola Contour Bottle in 440 and 276 Series 90 venders.



Wide Column Set-Up				
LOADING DEPTH	CAN RETAINER	PARTS PER COLUMN	CAM SETTING	REAR SPACER
1 (load caps to the back)	0	hem angle/ channel, no shims required	#1 or 2 notches	Hole location #16
Narrow Column Set-Up				
LOADING DEPTH	PARTS PER COLUMN	CAM SETTING	REAR SPACER	
1 (load caps to the back)	1 Grey Shim (801,805,120.11)	#4 or 1 notch	Hole Location #16	

500 ml PET COCA-COLA CONTOUR BOTTLE CAPACITY		
	Model 440	Model 276
WIDE COLUMN	36	29
NARROW COLUMN	19	16
TOTAL	220	135

Parts required per narrow column:

1 - 801,805,120.11 Flat Grey Shim

Parts required per vender:

2 - 267,070,460.03	Hem Channel, Wide - 440
2 - 267,070,480.03	Hem Angle, Wide Left - 440
2 - 267,070,470.03	Hem Angle, Wide Right - 440
1 - 270,070,170.03	Hem Channel, Wide - 276
2 - 270,070,190.03	Hem Angle, Wide Left - 276
2 - 270,070,180.03	Hem Angle, Wide Right - 276

VENDER SET-UP AND SHIMMING FOR WIDE COLUMNS:

1. Unplug the vender.
2. Remove the can retainers (triangles) from the oscillator.
3. Remove all shims from the wide columns.
4. Set the rear spacer in hole location #16 at the top and bottom.
5. On venders built to vend 500 ml PET Coke Contour bottle, serialized prior to 0001-6262BT, remove the hem angles and hem channels.
6. On venders built to vend 500 ml PET Coke Contour bottle, serialized prior to 0001-6262BT, install the new hem angles and hem channels.
7. Set the cam to #1 or so it is showing only 2 notches.
8. Set the discharge member and closure strip for bottles.
9. Load bottles with caps to the back.

VENDER SET-UP AND SHIMMING FOR NARROW COLUMNS:

1. Unplug the vender.
2. Remove any existing shims.
3. Install one flat grey shim (part #801,805,120.11) on the right side of the column.
4. Adjust the cam setting to #4 or 1 notch.
5. Set the rear spacer in hole location #16 at the top and bottom.
6. Set the discharge member and closure strip for bottles.
7. Load bottles with caps to the back.